

Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.

Timing	Item	Corresponding page
Before daily operations	Mixing the white ink	https://downloadcenter.rolanddg.com/contents/manuals/BY2-20_USE_EN/index.html?id=xje1625633457553 
	Start-up cleaning	https://downloadcenter.rolanddg.com/contents/manuals/BY2-20_USE_EN/index.html?id=pvk1747714002707 
	Print head check	https://downloadcenter.rolanddg.com/contents/manuals/BY2-20_USE_EN/index.html?id=dcy1747714466122 
After daily operations	Cleaning the machine	https://downloadcenter.rolanddg.com/contents/manuals/BY2-20_USE_EN/index.html?id=hdf1625633457835 
	Daily shut down cleaning	https://downloadcenter.rolanddg.com/contents/manuals/BY2-20_USE_EN/index.html?id=fft1625633434484 
If the discharged fluid disposal message appears	Disposing of discharged fluid	https://downloadcenter.rolanddg.com/contents/manuals/BY2-20_USE_EN/index.html?id=exu1625633457594 

Information on other maintenance items is also available on the Internet



https://downloadcenter.rolanddg.com/contents/manuals/BY2-20_USE_EN/index.html?id=etu1662113561105



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